



(SUB-1741) SUBARU WRX/STI MX SERIES UPPER GRILLE INSTALLATION DETAILS



Install Step #1:
Our Project Subaru WRX ready for its new GrillCraft grille.



Install Step #2:
Start by removing the clips and 10mm bolts retaining the upper portion of the bumper.



Install Step #3:
The retaining bracket should come off with ease once unbolted.



Install Step #4:
Within the wheel-wells, remove the single clip securing the bumper corners. Push in the center of the clip and then remove it.



Install Step #5:
Underneath the bumper, remove the various clips securing the underside of the bumper to the splash guards along the sides and front.



Install Step #6:
With all hardware removed, pull the bumper sides away from the vehicle to release it from the fenders.



Install Step #7:
Once free on both sides, the bumper should pull away from the vehicle as shown.



Install Step #8:
If you have lights within the bumper assembly, unclip the main harness on each side.



Install Step #9:
Place the bumper on a sturdy work surface in preparation for removal of the factory grille.



Install Step #10:
Remove all Phillips head screws securing the grille bracket and grille to the bumper.



Install Step #11:
Remove the retaining bracket.



Install Step #12:
Unclip and remove the grille shell from the front of the bumper.



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Install Step #13:
The studs on the new grille will utilize the same mounting points on the bumper, however, the bottom mounting holes will need to be enlarged with a 1/4" or 5/16" drill bit.



Install Step #14:
OPTIONAL: The side mounting holes are not needed to secure the grille however they may be used to additional fastening. Use a sharp scribe tool to mark the location of the holes.



Install Step #15:
OPTIONAL: The side mounting holes are not needed to secure the grille however they may be used to additional fastening. Drill the mounting holes using a 3/16" drill bit.



Install Step #16:
For professional installation, mask and paint the area behind the grille using flat black spray paint.



Install Step #17:
For professional installation, mask and paint the area behind the grille using flat black spray paint.



Install Step #18:
Mount the mesh grille back into the bumper and secure the grille using the included washers and lock nuts.



Install Step #19:
Secure the side tabs to the bumper using the hardware included.



Install Step #20:
The flat nut should mount opposite to the screw head.



Install Step #21:
Reinstall the bumper and the installation is complete! Our Subaru WRX shown here with our Black MX-Series Upper & Lower grilles.



Install Step #22:
Our Subaru WRX shown here with our Black XE-Series LED Upper grille kit



Install Step #23:
Our Subaru WRX shown here with our Silver MX-Series Upper & Lower grilles.



Install Step #24:
Our Subaru WRX shown here with our Black XE-Series LED Upper grille kit.



Install Step #25:
Our Subaru WRX shown here with our Black XE-Series LED Upper grille kit.



Install Step #26:
Our Subaru WRX shown here with our Black XE-Series LED Upper grille kit.



Install Step #27:
Our Subaru WRX shown here with our Black MX-Series Upper & Lower grilles.