



## [SUB-1740] SUBARU IMPREZA MX SERIES LOWER GRILLE INSTALLATION DETAILS



**Install Step #1:**  
Our Project Subaru Impreza Needing a GrillCraft Grille.



**Install Step #2:**  
To perform the install you'll need to remove the bumper from the vehicle. Start by removing the 10mm bolts and Plastic Clips holding the upper part of the bumper.



**Install Step #3:**  
Once the bolts and clips are removed, the metal reinforcement bar comes right off.



**Install Step #4:**  
In the wheel-wells, you'll need to remove the upper clip holding the bumper by pushing the center of the clip inward.



**Install Step #5:**  
Underneath the bumper, remove the clips holding the bumper cover to the lower plastics.



**Install Step #6:**  
Once all hardware is removed, you can unclip the bumper from the vehicle by pulling towards you from the wheel-well as well as underneath the bumper.



**Install Step #7:**  
Disconnect the bumper-lights by pushing the center-tab inward.



**Install Step #8:**  
The bumper should be fully detached from the vehicle.



**Install Step #9:**  
Place the new mesh insert into the lower bumper opening.



**Install Step #10:**  
Using a sharp scribe tool, mark the locations of the mounting tabs.



**Install Step #11:**  
Use a 3/16" Drill Bit to drill the holes at the mounting locations.



**Install Step #12:**  
Use a 3/16" Drill Bit to drill the holes at the mounting locations.



**Install Step #13:**  
Now remove the factory lower plastic insert by releasing the tabs along its perimeter.



**Install Step #14:**  
Once all tabs are released, the insert comes right off.



**Install Step #15:**  
Locate the included hardware.



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**Install Step #16:**  
With the mesh insert back in place, use the included hardware to mount the insert in place.



**Install Step #17:**  
With the mesh insert back in place, use the included hardware to mount the insert to the bumper.



**Install Step #18:**  
The top tab is notched when drilled; this is to secure the mesh to the bumper without risk of tearing the plastic tab.



**Install Step #19:**  
The hardware will clamp the mesh insert to the bumper, making it impossible to remove without unscrewing.



**Install Step #20:**  
Reinstall the bumper back onto vehicle and installation is complete. Shown here with our Black MX Series Upper, Lower & Hood Scoop Grille Kits.



**Install Step #21:**  
Shown here with our Silver MX Series Upper, Lower & Hood Scoop Grille Kits.