



## T1966-67 5-PIECE KIT INSTALLATION DETAILS UPPER (TOY1966) & LOWER (TOY1967) GRILLE INSERTS

### [TOY-1966] TOYOTA TUNDRA MX / SW SERIES UPPER GRILLE



**Install Step #1:**  
Our project 2010 Toyota Tundra in need of a custom GrillCraft Grille. Will also fit Platinum & Limited Edition models.



**Install Step #2:**  
Remove latch lever from grille as shown.



**Install Step #3:**  
Remove the nuts located on the back side of the grille.



**Install Step #4:**  
Use plastic pry bar in order to unclip the grille shell from the hood.



**Install Step #5:**  
Remove grille shell from vehicle.



**Install Step #6:**  
Remove hood latch bracket screws.



**Install Step #7:**  
Remove hood latch bracket.



**Install Step #8:**  
Remove the two plastic nubs using wire cutters.



**Install Step #9:**  
Here is the GrillCraft hood latch extension bracket included with grille kit.



**Install Step #10:**  
Attach latch extension bracket to the grille shell with screws in order to temporarily hold in place.



**Install Step #11:**  
Platinum & Limited Edition models Notes: On the Platinum Edition Tundra marking the latch bracket is quite easy there is no need for steps #12 & #14 on the Plantinum Edition grille shell.



**Install Step #12:**  
With the latch bracket in place mark latch bracket location using masking tape as shown.

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**Install Step #13:**  
 Remove the grille shell metal support along the bottom of the grille shell.



**Install Step #14:**  
 Align latch bracket with tape lines as a guide and scribe latch bracket holes onto grille support.



**Install Step #15:**  
 Drill holes for the latch bracket using 13/64 drill bit.



**Install Step #16:**  
 A view of the holes drilled into grille shell support.



**Install Step #17:**  
 Latch bracket mounting hardware.



**Install Step #18:**  
 The new latch bracket mounted to the grille shell support.



**Install Step #19:**  
 Mount the original latch bracket to the new GrillCraft latch extension bracket as shown.



**Install Step #20:**  
 Cut the factory grille center bars off.



**Install Step #21:**  
 Removing factory grille center bars from the grille shell.



**Install Step #22:**  
 Use a grinder to clean up the cut area as shown.



**Install Step #23:**  
 The factory grille shell with center section removed.



**Install Step #24:**  
 Place GrillCraft grille into grille shell opening.



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**Install Step #25:**  
Mark grille mounting tab center hole locations using a sharp scribe.



**Install Step #26:**  
Drill 3/16 inch holes for Grille mounting screws.



**Install Step #27:**  
The grille mounting screws and "flat" nuts.



**Install Step #28:**  
Fasten grille with supplied screws and "flat" nuts.



**Install Step #29:**  
The lower screw tip will come into contact with the metal support brace removed earlier. We will need to make a clearance for the screw tip into the metal support.



**Install Step #30:**  
The metal support brace showing the area that needs a clearance hole.



**Install Step #31:**  
Using a file or drill make a notch into the support bar as shown.



**Install Step #32:**  
Reinstall the metal support brace as shown.



**Install Step #33:**  
Remove factory upper grille shell trim.



**Install Step #34:**  
Place GrillCraft upper insert into grille shell top opening. Mark the mounting stud locations onto the grille shell.



**Install Step #35:**  
Drill hole for the upper grille mounting stud into the grille shell.



**Install Step #36:**  
Enlarge the right & left existing hole using a round file.

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**Install Step #37:**  
 Tape off and paint the top grille background area using "Flat-Black" spray paint.



**Install Step #38:**  
 The top grille area with background painted flat black.



**Install Step #39:**  
 Insert the GrillCraft top grille into the grille shell.



**Install Step #40:**  
 From the back side of the grille shell fasten top grille insert nuts.



**Install Step #41:**  
 Toyota Tundra grille shell shown with 2pc GrillCraft Mx Series mesh grille installed.



**Install Step #42:**  
 Toyota Tundra grille shell shown with 2pc GrillCraft Mx Series mesh grille installed.



**Install Step #43:**  
 Toyota Tundra grille shell shown with 2pc GrillCraft Mx Series mesh grille installed. Will also fit Platinum & Limited Edition models.



**Install Step #44:**  
 Project Toxic Tundra showing off a GrillCraft Mx Series black mesh grille. Will also fit Platinum & Limited Edition models.



**Install Step #45:**  
 Project Toxic Tundra showing off a GrillCraft Mx Series black mesh grille. Will also fit Platinum & Limited Edition models.



**Install Step #46:**  
 Project Toxic Tundra showing off a GrillCraft Mx Series black mesh grille. Will also fit Platinum & Limited Edition models.



**Install Step #47:**  
 Project Toxic Tundra showing off a GrillCraft Mx Series black mesh grille. Will also fit Platinum & Limited Edition models.



**Install Step #48:**  
 Project Toxic Tundra showing off a GrillCraft Mx Series black mesh grille. Will also fit Platinum & Limited Edition models.

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### (TOY-1967) TOYOTA TUNDRA MX / SW SERIES LOWER GRILLE



**Install Step #1:**  
Our project 2010 Toyota Tundra in need of a custom GrillCraft Lower Grille.



**Install Step #2:**  
Cut the center section of the lower bumper opening trim using a set of cutters.



**Install Step #3:**  
Removing the lower bumper opening center trim.



**Install Step #4:**  
Place the GrillCraft inserts into the lower openings and mark mounting tab center hole locations.



**Install Step #5:**  
Drill 3/16 inch holes for the mounting screws.



**Install Step #6:**  
On the Right & Left outer inserts use the flat nut and screw shown. Mount screw and flat nut onto the outer tabs only.



**Install Step #7:**  
Shown here flat nut and screw mounted to the outer tab of the outer grille insert. Mount one set on the each of the outer grilles.



**Install Step #8:**  
Mount the supplied "U" nuts onto the remaining mounting tabs. Note: The center grille insert uses only "U" nut fasteners.



**Install Step #9:**  
Mounting the "U" nut fastener.



**Install Step #10:**  
Insert the mounted screw into the outer drilled hole as shown on the Right & Left outer grille inserts.



**Install Step #11:**  
Hold grille insert in place.



**Install Step #12:**  
From the back side fasten grille insert screws as shown.



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### (TOY-1967) TOYOTA TUNDRA MX / SW SERIES LOWER GRILLE



**Install Step #13:**

Our project 2010 Toyota Tundra shown here with GrillCraft MX Series upper & lower mesh grille inserts installed.



**Install Step #14:**

Our project 2010 Toyota Tundra shown here with GrillCraft MX Series upper & lower mesh grille inserts installed.



**Install Step #15:**

Our project 2010 Toyota Tundra shown here with GrillCraft MX Series upper & lower mesh grille inserts installed.



**Install Step #16:**

Our project 2010 Toyota Tundra shown here with GrillCraft MX Series upper & lower mesh grille inserts installed.