



## (SUB1747) SUBARU CROSSTREK UPPER MX-SERIES GRILLE KIT INSTALLATION DETAILS

(SUB1747) Subaru Crosstrek Upper MX-Series Grille Kit

Products : SUB1747B , SUB1747S



**Install Step #1:**  
Our Project Subaru Crosstrek ready for its new GrillCraft Grille.



**Install Step #2:**  
To perform the install you'll need to remove the bumper from the vehicle. Start by removing the 10mm Bolts and Plastic Clips securing the upper and lower parts of the bumper.



**Install Step #3:**  
Use a 10mm socket to remove the bolts.



**Install Step #4:**  
Use a flat-head screwdriver to remove the clips on the top and bottom of the bumper.



**Install Step #5:**  
In the wheel-wells, you'll need to remove the upper clip holding the bumper by pushing the center of the clip inward.



**Install Step #6:**  
Once the center is pushed in, the clip can be removed.



**Install Step #7:**  
Once all hardware is removed, you can unclip the bumper from the vehicle by pulling towards you from the wheel-well and from underneath the bumper.



**Install Step #8:**  
Disconnect any auxiliary lights mounted to the bumper and the bumper should be free from the vehicle.



**Install Step #9:**  
Remove the factory grille by unscrewing the Phillips screws and unclipping it from the bumper.



**Install Step #10:**  
We recommend lightly painting the area behind the grille opening with flat black spray paint to darken the back of the grille.



**Install Step #11:**  
We recommend painting the area behind the grille BLACK to give a clean, professional installation. To do this, trace the back of the grille, tape it off in preparation for painting, and paint with quick drying flat black spray paint.



**Install Step #12:**  
Place your new mesh insert into the bumper.



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**Install Step #13:**

Be sure the bottom of the grille is flush with the bumper before aligning the top.



**Install Step #14:**

Use a sharp scribe tool to mark the location of the mounting tabs on the bumper.



**Install Step #15:**

Use a sharp scribe tool to mark the location of the mounting tabs on the bumper.



**Install Step #16:**

Use a 3/16" drill bit to make the necessary mounting holes.



**Install Step #17:**

Fasten the new grille to the bumper as shown with the included hardware.



**Install Step #18:**

Reinstall the bumper and the installation is complete! Here we have our MX-Series Upper & Lower grilles shown in black.



**Install Step #19:**

Here we have our XE-Series LED Upper Grille kit shown. (Part#SUB1747B-XE2)



**Install Step #20:**

Here we have our XE-Series LED Upper Grille kit shown. (Part#SUB1747B-XE3)