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# GUIDE TO GRILLE INSTALLATIONS

## UPPER 1PC MESH GRILLE INSERT FOR 2016 TOYOTA TACOMA (TOY1953)

To Fit: Limited • SR • SR5 • TRD Off-Road • TRD Sport



**Install Step #1:**  
Here we have our project Toyota Tacoma in need of a GrillCraft Grille.



**Install Step #2:**  
Using a 10mm socket, remove the two upper grille shell screws.



**Install Step #3:**  
Using a flat head screwdriver, remove the two clips at the outer edge of the grille shell.



**Install Step #4:**  
Pull the grille shell up and towards you to remove.



**Install Step #5:**  
Remove the phillips head screws & unclip the center bezel and center grille from the grille shell.



**Install Step #6:**  
Place your new mesh insert into the grille shell and mark the location of the studs with a scribe tool. Note the bottom studs fit into the factory slots.



**Install Step #7:**  
Drill the necessary mounting holes using a 3/16" Drill bit.



**Install Step #8:**  
The lower center mounting hole will need to be opened with a 3/16" drill bit in order to fit.



**Install Step #9:**  
Drill the upper mounting holes for the two studs on the new grille insert.



**Install Step #10:**  
Place the mesh insert into the grille shell and fasten the assembly with the included locknut and washer.



**Install Step #11:**  
Reattach the grille shell with the factory hardware and installation is complete.



**Install Step #12:**  
Our Toyota Tacoma looking good with a GrillCraft Mesh Grille!

The information contained in this document is meant as helpful guidance only and is subject to change without notice. You are welcome to call, write or email us for more information at any time. Thank you for your interest in our products. This document was published 11/24/16.