

GUIDE TO GRILLE INSTALLATIONS

SUBARU IMPREZA WRX STI 2015-16-17 LOWER GRILLE INSERT (SUB-1740)



Picture #1:
Our Project Subaru Impreza Needing a GrillCraft Grille.



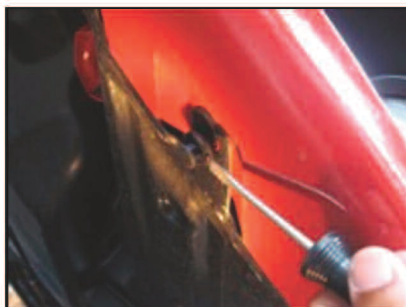
Picture #2:
To perform the install you'll need to remove the bumper from the vehicle. Start by removing the 10mm bolts and Plastic Clips holding the upper part of the bumper.



Picture #3:
Once the bolts and clips are removed, the metal reinforcement bar comes right off.



Picture #4:
In the wheel-wells, you'll need to remove the upper clip holding the bumper by pushing the center of the clip inward.



Picture #5:
Underneath the bumper, remove the clips holding the bumper cover to the lower plastics.



Picture #6:
Once all hardware is removed, you can unclip the bumper from the vehicle by pulling towards you from the wheel-well as well as underneath the bumper.



Picture #7:
Disconnect the bumper-lights by pushing the center-tab inward.



Picture #8:
The bumper should be fully detached from the vehicle.



Picture #9:
Place the new mesh insert into the lower bumper opening.

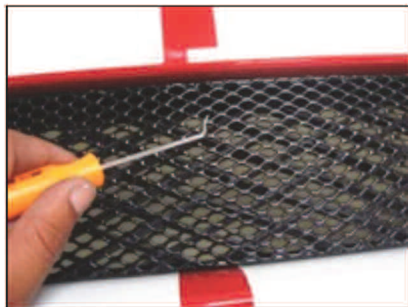
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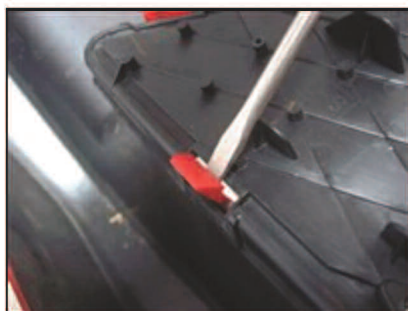
Picture #10:
Using a sharp scribe tool, mark the locations of the mounting tabs.



Picture #11:
Use a 3/16" Drill Bit to drill the holes at the mounting locations.



Picture #12:
Use a 3/16" Drill Bit to drill the holes at the mounting locations.



Picture #13:
Now remove the factory lower plastic insert by releasing the tabs along its perimeter.



Picture #14:
Once all tabs are released, the insert comes right off.



Picture #15:
Locate the included hardware.



Picture #16:
With the mesh insert back in place, use the included hardware to mount the insert in place.



Picture #17:
With the mesh insert back in place, use the included hardware to mount the insert to the bumper.



Picture #18:
The top tab is notched when drilled; this is to secure the mesh to the bumper without risk of tearing the plastic tab.

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Picture #19:

The hardware will clamp the mesh insert to the bumper, making it impossible to remove without unscrewing.



Picture #20:

Reinstall the bumper back onto vehicle and installation is complete. Shown here with our Black MX Series Upper, Lower & Hood Scoop Grille Kits.



Picture #21:

Shown here with our Silver MX Series Upper, Lower & Hood Scoop Grille Kits.