

GUIDE TO GRILLE INSTALLATIONS

SUBARU IMPREZA WRX STI 2015-16-17 UPPER GRILLE INSERT (SUB-1739)



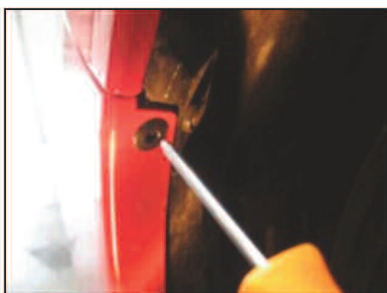
Picture #1:
Our Project Subaru Impreza Needing a GrillCraft Grille.



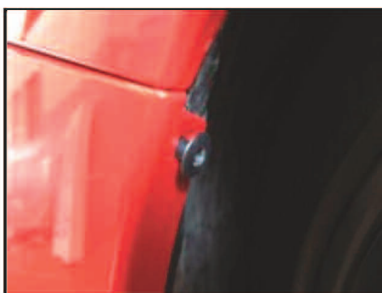
Picture #2:
To perform the install you'll need to remove the bumper from the vehicle. Start by removing the 10mm bolts and Plastic Clips holding the upper part of the bumper.



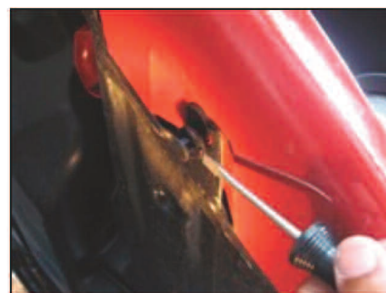
Picture #3:
Once the bolts and clips are removed, the metal reinforcement bar comes right off.



Picture #4:
In the wheel-wells, you'll need to remove the upper clip holding the bumper by pushing the center of the clip inward.



Picture #5:
Once the center is pushed in, will the clip come out.



Picture #6:
Underneath the bumper, remove the clips holding the bumper cover to the lower plastics.



Picture #7:
Once all hardware is removed, you can unclip the bumper from the vehicle by pulling towards you from the wheel-well as well as underneath the bumper.



Picture #8:
Disconnect the bumper-lights by pushing the center-tab inward.



Picture #9:
The bumper should be fully detached from the vehicle.

The information contained in this document is meant as helpful guidance only and is subject to change without notice. You are welcome to call, write or email us for more information at any time. Thank you for your interest in our products. This document was published 11/03/14.

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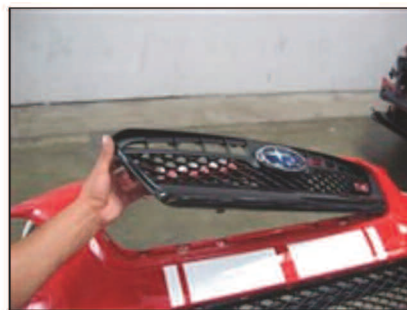
Picture #10:

You'll need to remove the upper grille shell from the bumper by unscrewing the Phillips screws along the perimeter.



Picture #11:

Use a flat-blade screwdriver to release the clips holding the grille shell in place.



Picture #12:

Once all removed, the grille shell will come right out from the front of the bumper.



Picture #13:

Place your new mesh insert into the bumper opening.



Picture #14:

Using a sharp scribe tool, mark the locations of the mounting tabs through the grille.



Picture #15:

Use a 3/16" drill bit to make the necessary mounting holes.



Picture #16:

We recommend painting the area behind the grille BLACK to give a clean, professional installation. To do this trace the back of the grille and tape it off in preparation for painting.



Picture #17:

Another view of the taped section.



Picture #18:

Another view of the taped section.

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Picture #19:

Once painted the bumper should look like shown.



Picture #20:

Another view of the painted section.



Picture #21:

Another view of the painted section.



Picture #22:

Locate the included hardware



Picture #23:

On the bottom tab of the grille, attach the provided U-Clip. Smooth side faces downward.



Picture #24:

Place the mesh insert back into the bumper opening.



Picture #25:

The top tab utilizes the 1" Hex Screw and mounts through the upper plastic reinforcement on the bumper.



Picture #26:

The side tabs attach as shown with the flat-nuts opposite to the hex-screw.



Picture #27:

The lower screw will attach as shown through the bumper into the previously attached U-Nut.

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Picture #28:

Reinstall the bumper back onto vehicle and installation is complete. Shown here with our Black MX Series Upper, Lower & Hood Scoop Grille Kits.



Picture #29:

Shown here with our Silver MX Series Upper, Lower & Hood Scoop Grille Kits.