

GUIDE TO GRILLE INSTALLATIONS

LOWER GRILLE KIT (TOY-1952) TO FIT 2012-15 TOYOTA TACOMA



Picture #1:
Here is our project 2012 Toyota Tacoma in need of a GrillCraft MX-Series Sport Grille.



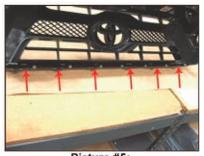
Picture #2:
Using a screwdriver unclip the push clips along the top of the grille shell.



Picture #3:
Remove push clips on the top of the grille shell.



Picture #4:
Remove bolts on the top of grille shell as shown.



Picture #5:
In order to remove grille shell you must unclip the six plastic tabs along the bottom of the grille shell. Pull forward on the grille shell while unclipping tab from the back side one at a time.



Picture #6:
A view of the plastic tab socket location on the bumper cover.



Picture #7:
Remove the plastic clips along the top of the bumper cover.



Picture #8:
Remove bolts along the front underside of the bumper cover.



Picture #9: Remove the bolts on the right & left underside of the bumper cover.

The information contained in this document is meant as helpful guidance only and is subject to change without notice. You are welcome to call, write or email us for more information at any time. Thank you for your interest in our products. This document was published 06/30/14.



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Picture #10: Remove bolt located in the front section of the fender well as shown.



Picture #11: Remove plastic filler panel under headlamps. The filler panel has a plastic clip on the backside once unclipped the filler will slide out.



Picture #12: The bumper cover clip will release from vehicle by pulling bumper away from vehicle.



Picture #13: Remove bumper cover from vehicle make sure to unclip fog lamp wiring sockets.



Picture #14: Place the lower GrillCraft grille insert into lower bumper opening as shown.



Picture #15: Using a sharp scribe mark mounting tab center hole locations onto the bumper.



Picture #16: Heating the scribe tip works well in order to puncture the hole locations through bumper plastic.



Picture #17: Puncture hole locations into plastic.



Picture #18: Now with the plastic punctured it will be easy to drill the hole in the correct location.

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Picture #19:
When drilling the mounting holes a drill elbow adapter is needed. The other option is to unclip the lower bumper plastic from the cover in order for the

drill motor to clear.



Picture #20:
The lower grille mounting hardware.



Picture #21:
Fasten the lower grille into the bumper with supplied hardware.



Picture #22:
Using a 1/4 inch wrench fasten the grille screws do not over tighten.



Picture #23:
Reinstall bumper cover & upper grille shell onto vehicle.



Picture #24: 2012 Toyota Tacoma shown with GrillCraft upper & lower MX-Series black mesh grilles.



Picture #25:
2012 Toyota Tacoma shown with
GrillCraft upper & lower MX-Series
silver mesh grilles.



Picture #26:
2012 Toyota Tacoma shown with
GrillCraft upper & lower MX-Series black
mesh grilles.



Picture #27: 2012 Toyota Tacoma shown with GrillCraft upper & lower MX-Series silver mesh grilles.



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Picture #28: 2012 Toyota Tacoma shown with GrillCraft upper & lower MX-Series silver mesh grilles.



Picture #29:
2012 Toyota Tacoma shown with
GrillCraft upper & lower MX-Series silver
mesh grilles.



Picture #30: 2012 Toyota Tacoma shown with GrillCraft upper & lower MX-Series black mesh grilles.



Picture #31: 2012 Toyota Tacoma shown with GrillCraft upper & lower MX-Series black mesh grilles.